Safeguards for plant and machinery – important harmonised standards according to the Machinery Directive

PILZ THE SPIRIT OF SAFETY

Type A standards specify fundamental concepts, terminology and principles for design that are applicable for all machinery categories. The application of such standards in itself is not sufficient to guarantee compliance with the relevant fundamental safety and health protection requirements of the Directive, although they constitute an important framework for the correct application of the Machinery Directive; application therefore does not give rise to any blanket presumption of conformity.

EN ISO 12100 Safety of machinery – General principles for design – Risk assessment and risk reduction

Type B standards deal with certain machinery safety issues or certain types of safeguards that can be used across a wide range of machinery categories.

of the Machinery Directive that are thus covered.

Safety issues

EN 60204-1 Safety of machinery - Electrical equipment of machines - Part 1: General requirements EN ISO 4413 Hydraulic fluid power - General rules and safety requirements for systems and their components Pneumatic fluid power - General rules and safety requirements for systems and their components EN ISO 4414 EN ISO 13849-1/-2 Safety of machinery – Safety-related parts of control systems – Part 1: General principles for design – Part 2: Validation Application gives rise to a presumption of conformity with the fundamental requirements

EN 62061 Safety of machinery - Functional safety of safety-related electrical, electronic and programmable electronic control systems EN ISO 14118 Safety of machinery – Prevention of unexpected start-up EN ISO 11161 Safety of machinery - Integrated manufacturing systems - Basic requirements

Guards and protective devices

Guard

EN ISO 14120 Safety of machinery – Guards – General requirements for the design and construction of fixed and movable guards EN ISO 13857 Safety of machinery – Safety distances to prevent hazard zones being reached by upper and lower limbs

EN ISO 13854 Safety of machinery – Minimum gaps to avoid crushing of parts of the human body

Protective device

EN ISO 13855 Safety of machinery – The positioning of protective equipment with respect to the approach speeds of parts of the human body

Other and complementary

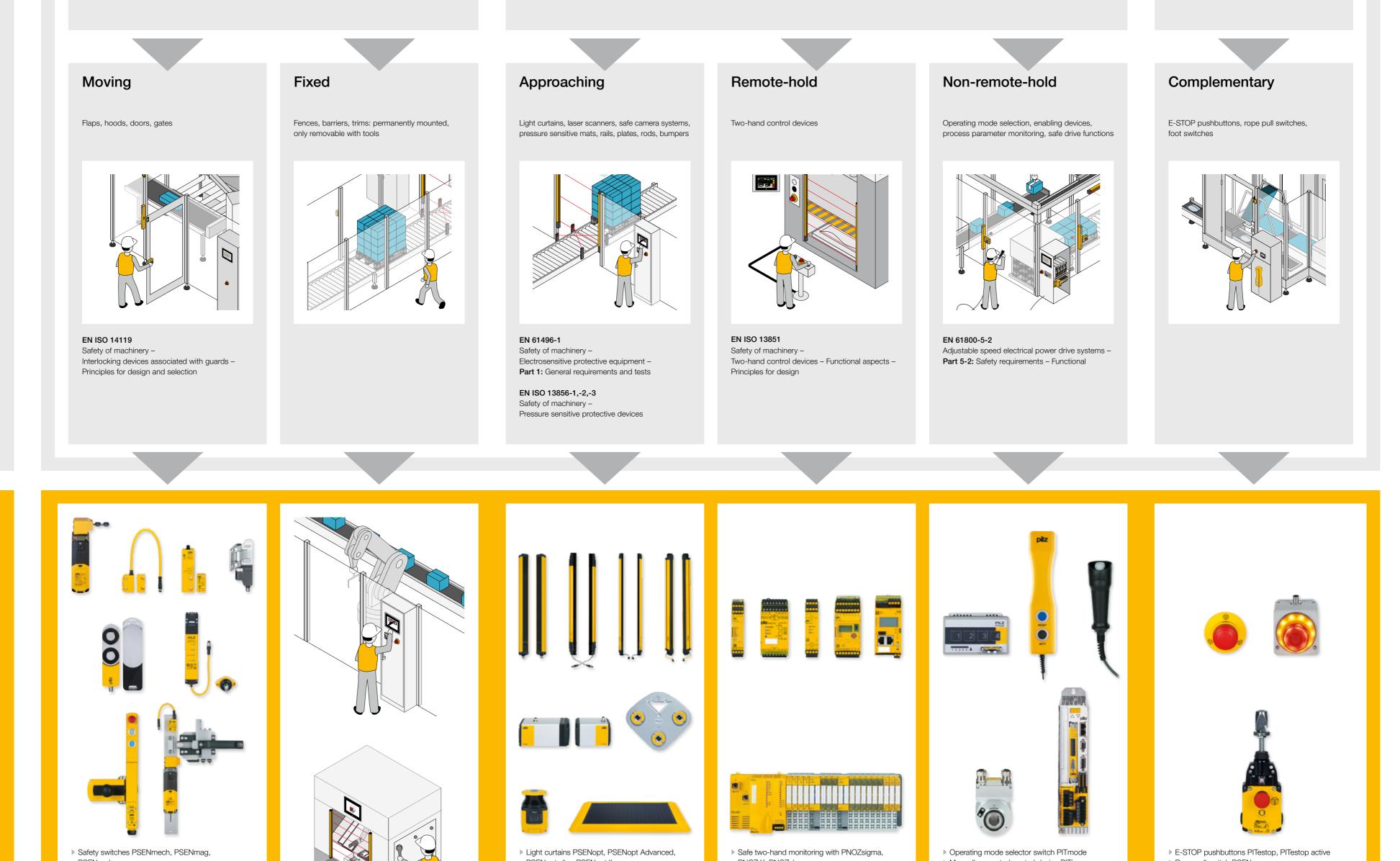
protective measures

EN ISO 13850 Safety of machinery -Emergency stop -Principles for design

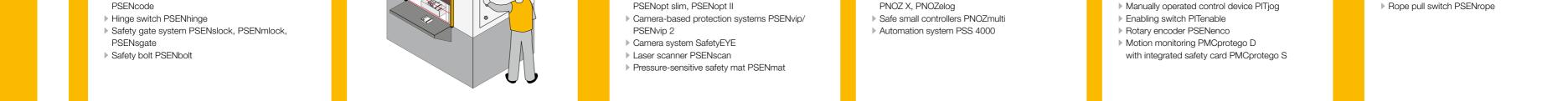
uards

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A standard: basic safety standard



C standard: Examples of machinery safety standards

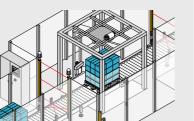




The various machine types that belong to the category covered by a type C standard exhibit an identical purpose and are characterised by identical hazards.

Packaging machines

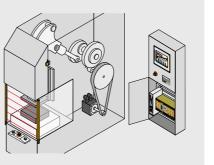
e.g. EN 415-6 Safety of packaging machines -Part 6: Pallet wrapping machines



Machine tools

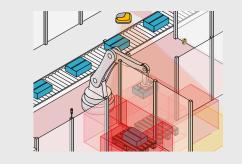
e.g. EN ISO 16092-1: Machine tool safety - Presses - Part 1: General Safety Requirements

EN ISO 16092-3: Machine tool safety - Presses - Part 3: Safety Requirements for Hydraulic Presses



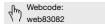
Robot systems

e.g. EN ISO 10218-2 Industrial robots - Safety requirements -Part 2: Robot systems and integration



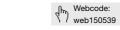
201

Laws, directives, standards



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The original texts of the standards were taken from the Official Journal of the European Union C 183 of June 9, 2017.