



## ▶ PNOZ s1

**PILZ**  
THE SPIRIT OF SAFETY

Operating Manual-21393-EN-16  
- Safety relays



This document is a translation of the original document.

Where unavoidable, for reasons of readability, the masculine form has been selected when formulating this document. We do assure you that all persons are regarded without discrimination and on an equal basis.

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SD means Secure Digital

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## Introduction

### Validity of documentation

This documentation is valid for the product PNOZ s1. It is valid until new documentation is published.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

### Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

### Definition of symbols

Information that is particularly important is identified as follows:



#### **DANGER!**

This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.



#### **WARNING!**

This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.



#### **CAUTION!**

This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.



#### **NOTICE**

This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.



### INFORMATION

This gives advice on applications and provides information on special features.

## Safety

### Intended use


The safety relay provides a safety-related interruption of a safety circuit.

The safety relay meets the requirements of EN 60947-5-1 and EN 60204-1 and may be used in applications with:

- ▶ E-STOP pushbuttons
- ▶ Safety gates

### Improper use

The following is deemed improper use in particular:

- ▶ Any component, technical or electrical modification to the product,
- ▶ Use of the product outside the areas described in this operating manual,
- ▶ Use of the product outside the technical details (see chapter entitled [Technical Details](#) [ 16]).



### NOTICE

#### EMC-compliant electrical installation

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

## Safety regulations

### Safety assessment

Before using a unit, a risk assessment is required in accordance with the Machinery Regulation.

Connecting additional units may result in further risks. Take the necessary measures to protect against corruption.

The product as an individual component fulfils the functional safety requirements in accordance with EN ISO 13849 and EN IEC 62061. However, this does not guarantee the functional safety of the overall plant/machine. To achieve the relevant safety level of the overall plant/machine's required safety functions, each safety function needs to be considered separately.

**Use of qualified personnel**

The products may only be assembled, installed, programmed, commissioned, operated, de-commissioned and maintained by persons who are competent to do so.

A competent person is a qualified and knowledgeable person who, because of their training, experience and current professional activity, has the specialist knowledge required. In order to inspect, assess and handle products, devices, systems, plant and machinery, this person must be familiar with the state of the art and the applicable national, European and international laws, directives and standards.

It is the company's responsibility only to employ personnel who

- ▶ Are familiar with the basic regulations concerning health and safety / accident prevention,
- ▶ Have read and understood the information provided in the section entitled Safety
- ▶ Have a good knowledge of the generic and specialist standards applicable to the specific application.

**Warranty and liability**

All claims to warranty and liability will be rendered invalid if

- ▶ The product was used contrary to the purpose for which it is intended,
- ▶ Damage can be attributed to not having followed the guidelines in the manual,
- ▶ Operating personnel are not suitably qualified,
- ▶ Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

**Disposal**

- ▶ In safety-related applications, please comply with the mission time  $T_M$  stated in the safety-related characteristic data.
- ▶ When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).

**For your safety**

The unit meets all the necessary conditions for safe operation. However, please note the following:

- ▶ Note for overvoltage category III: If voltages higher than low voltage (>50 VAC or >120 VDC) are present on the unit, connected control elements and sensors must have a rated insulation voltage of at least 250 V.

### Unit features

- ▶ Relay outputs:
  - 2 safety contacts (N/O), instantaneous
- ▶ 1 semiconductor output
- ▶ Connection options for:
  - E-STOP pushbutton
  - Safety gate limit switch
  - Start button
- ▶ A connector can be used to connect 1 PNOZsigma contact expansion module
- ▶ LED indicator for:
  - Supply voltage
  - Input status, channel 1
  - Input status, channel 2
  - Switch status of the safety contacts
  - Start circuit
  - Errors
- ▶ Plug-in connection terminals (either spring-loaded terminal or screw terminal)
- ▶ See order reference for unit types

### Safety features

The safety relay meets the following safety requirements:

- ▶ The circuit is internally redundant with built-in self-monitoring.
- ▶ The safety device remains effective in the case of a component failure.
- ▶ The correct opening and closing of the safety device relays is tested automatically in each on-off cycle.

## Block diagram/terminal configuration

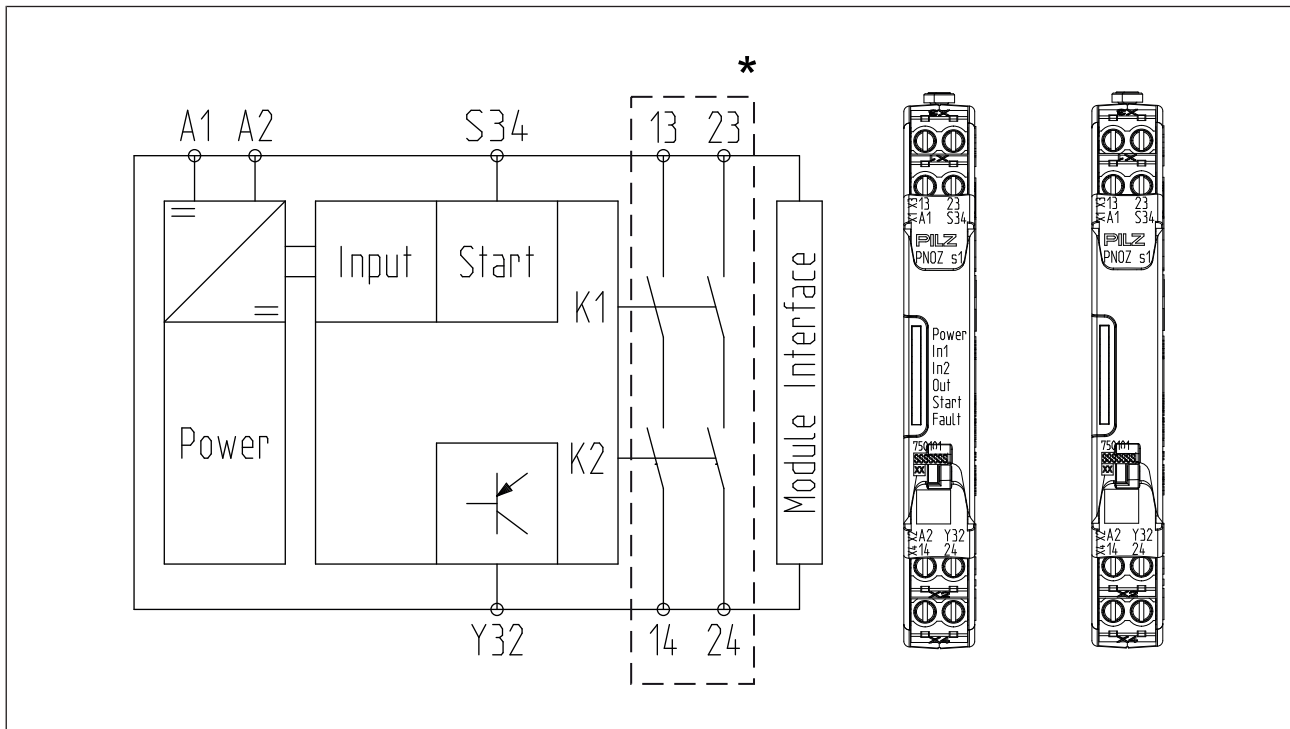


Fig.: Centre: Front view with cover, right: Front view without cover

\*Insulation between the non-marked area and the relay contacts: Basic insulation (over-voltage category III), Protective separation (overvoltage category II)

### Function description

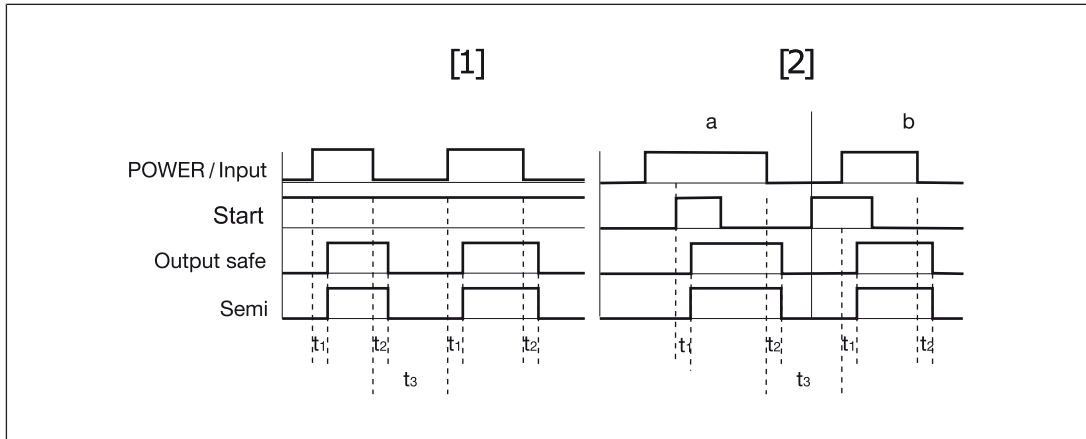
- ▶ Single-channel operation: No redundancy in the input circuit, earth faults in the start and input circuit are detected.
- ▶ Automatic start: Unit is active once the input circuit has been closed.
- ▶ Manual start: Unit is active once the input circuit and the start circuit are closed.
- ▶ Increase in the number of available instantaneous safety contacts by connecting contact expander modules or external contactors/relays;  
A connector can be used to connect 1 PNOZsigma contact expansion module.



#### NOTICE

The device does not recognise short circuits or shorts across contacts in the start/feedback loop. Take suitable measures, such as fault exclusion through protected or separate installation.

### Timing diagram



### Legend

- ▶ POWER/Input: Supply voltage/input circuit
- ▶ Start: Start circuit
- ▶ Output safe: Safety contacts
- ▶ Semi: Semiconductor output
- ▶ [1]: Automatic start
- ▶ [2]: Manual start
- ▶ a: Input circuit closes before start circuit
- ▶ b: Start circuit closes before input circuit
- ▶  $t_1$ : Switch-on delay
- ▶  $t_2$ : Delay-on de-energisation
- ▶  $t_3$ : Recovery time

### Installation



#### NOTICE

#### Protection against manipulation

Protect the product from unauthorised access.

#### Install base unit without contact expansion module:

- ▶ Ensure that the plug terminator is inserted at the side of the unit.

#### Connect base unit and PNOZsigma contact expansion module:

- ▶ Remove the plug terminator at the side of the base unit and at the contact expansion module.
- ▶ Connect the base unit and the contact expansion module using the connector supplied, before mounting the units to the DIN rail.

#### Control cabinet installation

- ▶ Install the safety relay in a control cabinet with a protection type of at least IP54.

- ▶ Use the notch on the rear of the unit to attach it to a DIN rail (35 mm).
- ▶ When installed vertically: secure the device by using a fixing element (e.g. retaining bracket or end angle).
- ▶ Push the device upwards or downwards before lifting it from the DIN rail.

## Wiring

Please note:

- ▶ Information given in the "[Technical details \[16\]](#)" must be followed.
- ▶ Outputs 13-14 and 23-24 are safety contacts, the semiconductor output Y32 is an auxiliary output (e.g. for display).
- ▶ Semiconductor output Y32 should **not** be used for safety circuits!
- ▶ To prevent contact welding, a fuse should be connected before the output contacts (see [Technical details \[16\]](#)).
- ▶ Calculation of the max. cable length  $l_{max}$  in the input circuit:

$$l_{max} = \frac{R_{lmax}}{R_l / km}$$

$R_{lmax}$  = max. overall cable resistance (see [Technical details \[16\]](#))

$R_l / km$  = cable resistance/km

- ▶ Use copper wiring with a temperature stability of 75 °C.
- ▶ To prevent EMC interferences (particularly common-mode interferences) the measures described in EN 60204-1 must be executed. This includes the separate routing of cables of the control circuits (input, start and feedback loop) from other cables for energy transmission or the shielding of cables, for example.
- ▶ Adequate protection circuit must be provided on all output contacts with capacitive and inductive loads.
- ▶ The power supply must comply with the regulations for extra low voltages with protective electrical separation (SELV, PELV) in accordance with VDE 0100, Part 410.

## Preparing for operation

Supply voltage	AC	DC
	/	

Input circuit	Single-channel	Dual-channel
E-STOP <b>without</b> detection of shorts across contacts		
Safety gate <b>without</b> detection of shorts across contacts		



**NOTICE**

With single-channel wiring, the safety level of your plant/machine may be lower than the safety level of the unit (see [Safety characteristic data](#) [20]). To achieve the stated safety level, appropriate measures must be taken on single-channel applications to exclude faults in the input circuit. Examples of such measures are: protected cable routing and positive-opening contacts in the E-STOP pushbutton.

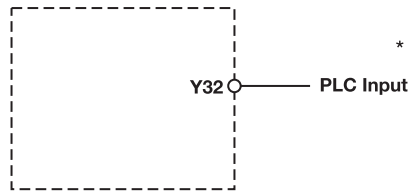
Start circuit/feedback loop	Start circuit	Feedback loop
Automatic start		
Manual start		



**NOTICE**



**In the event of an automatic start or manual start with bridged start contact (fault):**

The unit starts up automatically when the safeguard is reset, e.g. when the E-STOP pushbutton is released. Use external circuit measures to prevent an unexpected restart.

**Semiconductor output**

\*Connect together the 0V connections on all the external power supplies

**Key**

- ▶ S1: E-STOP pushbutton
- ▶ S3: Start button
- ▶ ⤴: Switch operated
- ▶ : Gate open
- ▶ : Gate closed

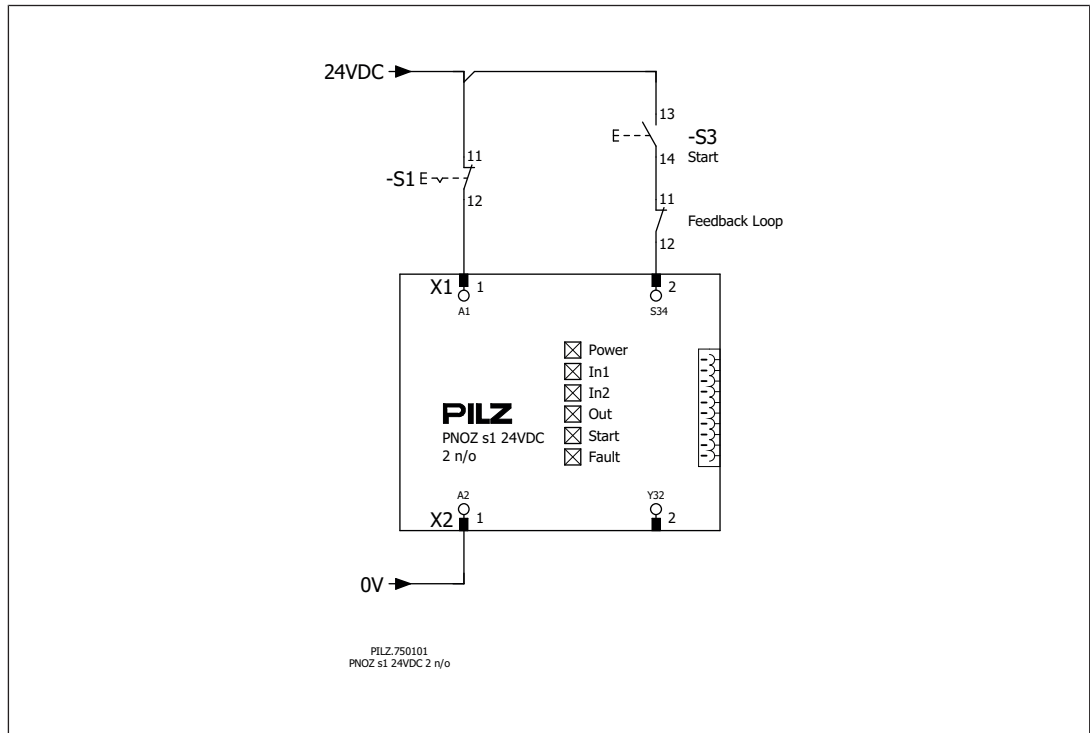
**INFORMATION**

If a base unit and a contact expansion module from the PNOZsigma range are connected via the connector, no additional wiring is necessary.

## Application example

### Emergency stop

- ▶ Single-channel
- ▶ Manual start
- ▶ With feedback loop monitoring



### Operation

When the relay outputs are switched on, the mechanical contact on the relay cannot be tested automatically. Depending on the operational environment, measures to detect the non-opening of switching elements may be required under some circumstances.

When the product is used in accordance with the European Machinery Regulation, a check must be carried out to ensure that the safety contacts on the relay outputs open correctly. Open the safety contacts (switch off output) and restart the device for SIL 2/PL c at least 1x per year, so that the internal diagnostics can check that the safety contacts open correctly.





#### NOTICE

The safety functions should be checked after initial commissioning and each time the plant/machine is changed. The safety functions may only be checked by qualified personnel.

The unit is ready for operation when the Power LED is permanently lit.

LEDs indicate the status and errors during operation:




-  LED on
-  LED flashes






### INFORMATION

Status indicators and error indicators may occur independently. In the case of an error display, the "Fault" LED will light or flash (exception: "Supply voltage too low"). An LED that is also flashing indicates the potential cause of the error. An LED that is lit and is static indicates a normal operating status. Several status indicators and error indicators may occur simultaneously.

### Status indicators

-  **POWER, IN1, IN2**  
Input circuit is closed.
-  **OUT**  
Safety contacts are closed and semiconductor output Y32 carries a high signal.
-  **START**  
24 VDC is present at S34.

### Error indicators

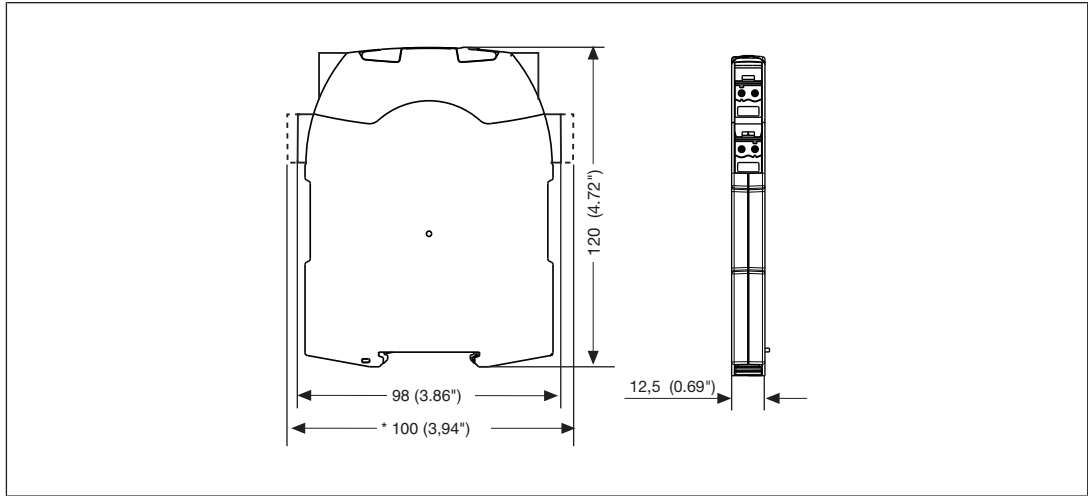
-  **FAULT**  
Diagnostics: Plug terminator not connected  
▶ Remedy: Insert plug terminator, switch supply voltage off and then on again.
-  **FAULT**  
Diagnostics: Internal error, unit defective  
▶ Remedy: Switch supply voltage off and then on again, change unit if necessary.
-  **POWER**  
Diagnostics: Supply voltage too low  
▶ Remedy: Check supply voltage and increase if necessary.

### Faults - malfunctions

- ▶ Contact malfunctions: If the contacts have welded, reactivation will not be possible after the input circuit has opened.

### Dimensions in mm

\*with spring-loaded terminals



### Technical Details

Where standards are undated, the 2022-09 valid editions apply.

General	750101	751101
Certifications	CCC, CE, EAC, KOSHA, TÜV, UKCA, cULus Listed	CCC, CE, EAC, KOSHA, TÜV, UKCA, cULus Listed
Electrical data	750101	751101
Supply voltage		
Voltage	24 V	24 V
Kind	DC	DC
Voltage tolerance	-15 %/+10 %	-15 %/+10 %
Output of external power supply (DC)	2 W	2 W
Residual ripple DC	20 %	20 %
Duty cycle	100 %	100 %
Inputs	750101	751101
Quantity	1	1
Voltage at		
Input circuit DC	24 V	24 V
Start circuit DC	24 V	24 V
Feedback loop DC	24 V	24 V
Current at		
Input circuit DC	60 mA	60 mA
Start circuit DC	20 mA	20 mA
Feedback loop DC	20 mA	20 mA

<b>Inputs</b>	<b>750101</b>	<b>751101</b>
Max. inrush current impulse		
Current pulse, input circuit	1 A	1 A
Pulse duration, input circuit	5 ms	5 ms
Current pulse, feedback loop	0,2 A	0,2 A
Pulse duration, feedback loop	0,5 ms	0,5 ms
Current pulse, start circuit	0,2 A	0,2 A
Pulse duration, start circuit	0,5 ms	0,5 ms
Max. overall cable resistance Rl-max		
Single-channel at UB DC	30 Ohm	30 Ohm
<b>Semiconductor outputs</b>	<b>750101</b>	<b>751101</b>
Quantity	1	1
Voltage	24 V	24 V
Current	20 mA	20 mA
Residual current at "0" signal	0,1 mA	0,1 mA
Max. internal voltage drop	5 V	5 V
Conditional rated short circuit current	100 A	100 A
Lowest operating current	0 mA	0 mA
Utilisation category in accordance with EN 60947-1	DC-12	DC-12
<b>Relay outputs</b>	<b>750101</b>	<b>751101</b>
Number of output contacts		
Safety contacts (N/O), instantaneous	2	2
Max. short circuit current IK	1 kA	1 kA
Utilisation category		
in accordance with the standard	EN 60947-4-1	EN 60947-4-1
Utilisation category of safety contacts		
AC1 at	240 V	240 V
Min. current	0,02 A	0,02 A
Max. current	3 A	3 A
Max. power	720 VA	720 VA
DC1 at	24 V	24 V
Min. current	0,02 A	0,02 A
Max. current	3 A	3 A
Max. power	72 W	72 W
Utilisation category		
in accordance with the standard	EN 60947-5-1	EN 60947-5-1
Utilisation category of safety contacts		
AC15 at	230 V	230 V
Max. current	1,5 A	1,5 A
DC13 (6 cycles/min) at	24 V	24 V
Max. current	1,5 A	1,5 A

<b>Relay outputs</b>	<b>750101</b>	<b>751101</b>
Utilisation category in accordance with UL		
Voltage with current	240 V AC G. U. 3 A	240 V AC G. U. 3 A
Voltage with current	24 V DC G. U. 3 A	24 V DC G. U. 3 A
Pilot Duty	B300, R300	B300, R300
External contact fuse protection, safety contacts		
in accordance with the standard	EN 60947-5-1	EN 60947-5-1
Blow-out fuse, quick	4 A	4 A
Blow-out fuse, slow	2 A	2 A
Blow-out fuse, gG	4 A	4 A
Circuit breaker 24V AC/DC, characteristic B/C	2 A	2 A
Conventional thermal current	3 A	3 A
Contact material	AgSnO2	AgSnO2
<b>Times</b>	<b>750101</b>	<b>751101</b>
Switch-on delay		
with automatic start typ.	100 ms	100 ms
with automatic start max.	150 ms	150 ms
with automatic start after power on typ.	100 ms	100 ms
with automatic start after power on max.	150 ms	150 ms
with manual start typ.	50 ms	50 ms
with manual start max.	60 ms	60 ms
Delay-on de-energisation		
with E-STOP typ.	30 ms	30 ms
with E-STOP max.	40 ms	40 ms
with power failure typ.	30 ms	30 ms
with power failure max.	40 ms	40 ms
Recovery time at max. switching frequency 1/s		
after E-STOP	100 ms	100 ms
after power failure	1 s	1 s
Supply interruption before de-energisation	10 ms	10 ms
<b>Environmental data</b>	<b>750101</b>	<b>751101</b>
Climatic suitability	EN 60068-2-78	EN 60068-2-78
Ambient temperature		
Temperature range	-10 - 55 °C	-10 - 55 °C
Storage temperature		
Temperature range	-40 - 85 °C	-40 - 85 °C
Climatic suitability		
Humidity	93 % r. h. at 40 °C	93 % r. h. at 40 °C

<b>Environmental data</b>	<b>750101</b>	<b>751101</b>
Condensation during operation	<b>Not permitted</b>	<b>Not permitted</b>
EMC	<b>EN 60947-5-1, EN 61000-6-2, EN 61000-6-4, EN 61326-3-1</b>	<b>EN 60947-5-1, EN 61000-6-2, EN 61000-6-4, EN 61326-3-1</b>
Vibration		
in accordance with the standard	<b>EN 60068-2-6</b>	<b>EN 60068-2-6</b>
Frequency	<b>10 - 55 Hz</b>	<b>10 - 55 Hz</b>
Amplitude	<b>0,35 mm</b>	<b>0,35 mm</b>
Airgap creepage		
in accordance with the standard	<b>EN 60947-1</b>	<b>EN 60947-1</b>
Overvoltage category	<b>III / II</b>	<b>III / II</b>
Pollution degree	<b>2</b>	<b>2</b>
Rated insulation voltage	<b>250 V</b>	<b>250 V</b>
Rated impulse withstand voltage	<b>4 kV</b>	<b>4 kV</b>
Protection type		
Housing	<b>IP40</b>	<b>IP40</b>
Terminals	<b>IP20</b>	<b>IP20</b>
Mounting area (e.g. control cabinet)	<b>IP54</b>	<b>IP54</b>
<b>Mechanical data</b>	<b>750101</b>	<b>751101</b>
Mounting position	<b>Any</b>	<b>Any</b>
Mechanical life	<b>5,000,000 cycles</b>	<b>5,000,000 cycles</b>
Material		
Bottom	<b>PC</b>	<b>PC</b>
Front	<b>PC</b>	<b>PC</b>
Top	<b>PC</b>	<b>PC</b>
Connection type	<b>Screw terminal</b>	<b>Spring-loaded terminal</b>
Mounting type	<b>plug-in</b>	<b>plug-in</b>
Conductor cross section with screw terminals		
1 core flexible	<b>0,25 - 2,5 mm<sup>2</sup>, 24 - 12 AWG</b>	–
2 core with the same cross section, flexible with crimp connectors, no plastic sleeve	<b>0,25 - 1 mm<sup>2</sup>, 24 - 16 AWG</b>	–
2 core with the same cross section, flexible without crimp connectors or with TWIN crimp connectors	<b>0,2 - 1,5 mm<sup>2</sup>, 24 - 16 AWG</b>	–
Torque setting with screw terminals	<b>0,5 Nm</b>	–
Stripping length with screw terminals	<b>7 mm</b>	–
Conductor cross section with spring-loaded terminals: Flexible with/without crimp connector	–	<b>0,2 - 2,5 mm<sup>2</sup>, 24 - 12 AWG</b>
Spring-loaded terminals: Terminal points per connection	–	<b>2</b>
Stripping length with spring-loaded terminals	–	<b>9 mm</b>

Mechanical data	750101	751101
Dimensions		
Height	98 mm	100 mm
Width	12,5 mm	12,5 mm
Depth	120 mm	120 mm
Weight	105 g	105 g

**Safety characteristic data**



**NOTICE**

You must comply with the safety characteristic data in order to achieve the required safety level for your plant/machine.

Operating mode	EN ISO 13849-1: 2023	EN ISO 13849-1: 2023	EN IEC 62061 SIL CL/max.	EN IEC 62061 61508	EN/IEC 61511 61508	EN/IEC 61511 61508	EN ISO 13849-1: 2023
	PL	Category	SIL	PFH [1/h]	SIL	PFD	T <sub>M</sub> [year]

Safety contacts, instantaneous

PL c	Cat. 3	SIL 2	2,00E-07	SIL 2	5,95E-03	20
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Explanatory notes for the safety-related characteristic data:

- ▶ T<sub>M</sub> is the maximum mission time in accordance with EN ISO 13849-1. The value also applies as the retest interval in accordance with EN IEC 61508-6 and EN IEC 61511 and as the proof test interval and mission time in accordance with EN IEC 62061.

All the units used within a safety function must be considered when calculating the safety characteristic data.



**INFORMATION**

A safety function's SIL/PL values are **not** identical to the SIL/PL values of the products used and may differ from these.

### Classification according to ZVEI, CB24I

The following tables describe the classes and specific values of the product interface and the classes of interfaces compatible with it. The classification is described in the ZVEI position paper "Classification of Binary 24 V Interfaces - Functional Safety aspects covered by dynamic testing".

#### Input

##### Interfaces

Drain

Interface	<b>Module</b>
Class	<b>C0</b>

Source

Interface	<b>Sensor</b>
Class	<b>C1, C2, C3</b>

##### Drain parameters

Max. test pulse duration	<b>5 ms</b>
Min. input resistance	<b>2 kOhm</b>
Max. capacitive load	<b>10 nF</b>

#### Relay outputs

##### Interfaces

Source

Interface	<b>Module</b>
Class	<b>A</b>

Drain

Interface	<b>Actuator</b>
Class	<b>A</b>

##### Source parameters

Min. switching voltage	<b>24 V</b>
Max. switching voltage	<b>250 V</b>
Min. switching current	<b>0,02 A</b>
Max. switching current	<b>3 A</b>
Potential isolation	<b>Yes</b>

## Supplementary data



### CAUTION!

It is essential to consider the values in the relays' service life table. The relay outputs' safety-related characteristic data is only valid if the values in the service life table are met.

The PFH value depends on the switch frequency and the load of the relay output. If the values of the service life tables are not accessible, the stated PFH value can be used irrespective of the switch frequency and the load, as the PFH value already considers the relay's B10d value as well as the failure rates of the other components.

### Service life table

The service life table indicates the number of cycles from which failures due to wear must be expected. The wear is mainly caused by the electrical load; the mechanical load is negligible.

Load type	Switching current	Number of cycles
DC1	3 A	200,000
DC13	1.5 A	75,000
AC1	3 A	50,000
AC15	1.5 A	50,000

### Operating height in accordance with EN 60664-1

The values stated in the technical details apply to the use of the product in operating heights up to max. 2000 m above sea level. When used in greater heights, constraints have to be taken into account:

- ▶ Permitted maximum operating height 5000 m
- ▶ Reduction of rated insulation voltage and rated impulse withstand voltage for applications with safe separation:

Maximum operation height	Rated insulation voltage	Overvoltage category	Max. rated impulse withstand voltage
3000 m	150 V	II	2.5 kV
	100 V	III	2.5 kV
4000 m	150 V	II	2.5 kV
	100 V	III	2.5 kV
5000 m	100 V	II	1.5 kV
	24 V	III	0.8 kV

- Reduction of rated insulation voltage and rated impulse withstand voltage for applications with basic insulation:

Maximum operation height	Rated insulation voltage	Overvoltage category	Max. rated impulse withstand voltage
3000 m	250 V	II	2.5 kV
	150 V	III	2.5 kV
4000 m	250 V	II	2.5 kV
	150 V	III	2.5 kV
5000 m	150 V	II	1.5 kV
	100 V	III	1.5 kV

- From an operating height of 2000 m the max. permitted ambient temperature is reduced by 0.5 °C/100 m

Operating height	Permitted ambient temperature
3000 m	50 °C
4000 m	45 °C
5000 m	40 °C

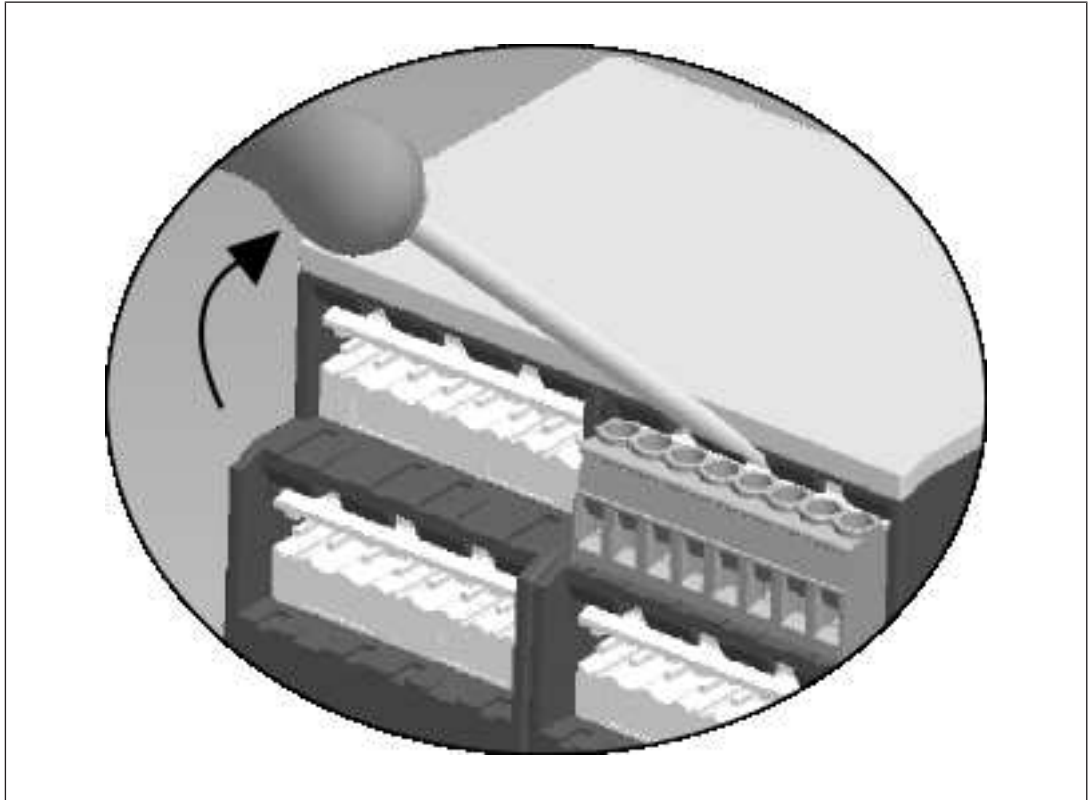
## Remove plug-in terminals

### Procedure

▶ Insert a suitable screwdriver into the housing recess behind the terminal.

Do **not** remove the terminals by pulling the cables!

▶ Lever the terminal out.



### Order reference

Product type	Features	Connection type	Product ID
PNOZ s1	24 VDC	Screw terminals	750101
PNOZ s1 C	24 VDC	Spring-loaded terminals	751101

### EU/EC declaration of conformity

These products meet the requirements of the directive 2006/42/EC on machinery up to and including 19 January 2027, and the EU regulation 2023/1230 of the European Parliament and of the Council from 20 January 2027. The full EU and EC declaration of conformity is available to download at [www.pilz.com/manuals](http://www.pilz.com/manuals).

Authorised representative: Pilz GmbH & Co. KG, Felix-Wankel-Str. 2, 73760 Ostfildern, Germany

### **UKCA-Declaration of Conformity**

These products comply with following UK legislation: Supply of Machinery (Safety) Regulation 2008.

The complete UKCA Declaration of Conformity is available on the Internet at [www.pilz.com/manuals](http://www.pilz.com/manuals).

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# Support

Technical support is available from Pilz round the clock.

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## Reporting security vulnerabilities or security incidents

If you would like to report a security vulnerability or a security incident in connection with a Pilz product, please contact our **Pilz Product Security Incident Response Team (PSIRT)**.

You can reach us at: [www.pilz.com/psirt](http://www.pilz.com/psirt)

Pilz develops environmentally-friendly products using ecological materials and energy-saving technologies. Offices and production facilities are ecologically designed, environmentally-aware and energy-saving. So Pilz offers sustainability, plus the security of using energy-efficient products and environmentally-friendly solutions.



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