



► PNOZ c2

PILZ
THE SPIRIT OF SAFETY

Operating Manual-22212-EN-09
- Safety relays



This document is a translation of the original document.

Where unavoidable, for reasons of readability, the masculine form has been selected when formulating this document. We do assure you that all persons are regarded without discrimination and on an equal basis.

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SD means Secure Digital

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Introduction

Validity of documentation

This documentation is valid for the product PNOZ c2. It is valid until new documentation is published.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

Definition of symbols

Information that is particularly important is identified as follows:



DANGER!

This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.



WARNING!

This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.



CAUTION!

This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.



NOTICE

This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.

**INFORMATION**

This gives advice on applications and provides information on special features.

Safety

Intended use

The safety relay meets the requirements of EN 60947-5-1 and EN 60204-1 and may be used in applications with dual-channel positive-switching OSSDs such as

- ▶ periodically tested light guard type 2 in accordance with EN 61496-1
- ▶ Light guard type 4 EN 61496-1
- ▶ safe sensors with semiconductor outputs

The safety relay provides a safety-related interruption of a safety circuit.

Improper use

The following is deemed improper use in particular:

- ▶ Any component, technical or electrical modification to the product,
- ▶ Use of the product outside the areas described in this operating manual,
- ▶ Use of the product outside the technical details (see chapter entitled [Technical Details](#) [ 14]).

**NOTICE****EMC-compliant electrical installation**

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

Safety regulations

Safety assessment

Before using a unit, a risk assessment is required in accordance with the Machinery Regulation.

Connecting additional units may result in further risks. Take the necessary measures to protect against corruption.

The product as an individual component fulfils the functional safety requirements in accordance with EN ISO 13849 and EN IEC 62061. However, this does not guarantee the functional safety of the overall plant/machine. To achieve the relevant safety level of the overall plant/machine's required safety functions, each safety function needs to be considered separately.

Use of qualified personnel

Product installation, assembly, programming, commissioning, operation, decommissioning and maintenance may only be carried out by competent persons.

A competent person is a qualified and knowledgeable person who, because of their training, experience and current professional activity, has the specialist knowledge required.

In order to inspect, assess and handle products, devices, systems, plant and machinery, this person must be familiar with the state of the art and the applicable national, European and international laws, regulations, directives and standards.

It is the company's responsibility only to employ personnel who

- ▶ Are familiar with the basic regulations concerning health and safety / accident prevention,
- ▶ Have read and understood the section on "Safety" in this description and
- ▶ Have a good knowledge of the generic and specialist standards applicable to the specific application.

Warranty and liability

All claims to warranty and liability will be rendered invalid if

- ▶ The product was used contrary to the purpose for which it is intended,
- ▶ Damage can be attributed to not having followed the guidelines in the manual,
- ▶ Operating personnel are not suitably qualified,
- ▶ Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

Disposal

- ▶ In safety-related applications, please comply with the mission time T_m stated in the safety-related characteristic data.
- ▶ When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).

For your safety

The unit meets all the necessary conditions for safe operation. However, please note the following:

- ▶ Note for overvoltage category III: If voltages higher than low voltage (>50 VAC or >120 VDC) are present on the unit, connected control elements and sensors must have a rated insulation voltage of at least 250 V.

Unit features

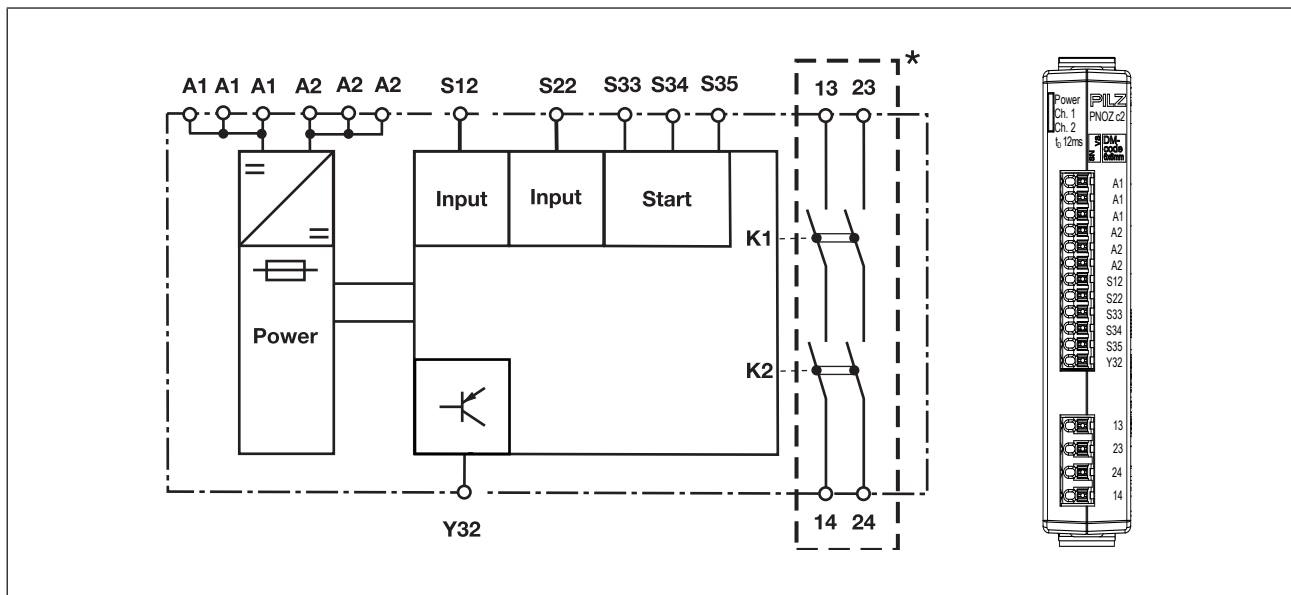
- ▶ Positive-guided relay outputs:
 - 2 safety contacts (N/O), instantaneous
- ▶ 1 semiconductor output (auxiliary output)
- ▶ Connection options for:
 - Type 2 or Type 4 light guards
 - safe sensors with semiconductor outputs (OSSD)
 - Start button
- ▶ LED display for:
 - Supply voltage
 - Switch status channel 1
 - Switch status channel 2

Safety features

The safety relay meets the following safety requirements:

- ▶ The circuit is redundant with built-in self-monitoring.
- ▶ The safety function remains effective in the case of a component failure.
- ▶ The correct opening and closing of the safety function relays is tested automatically in each on-off cycle.

Block diagram/terminal configuration



* Insulation from non-marked area: Safe separation (overvoltage category III),
Insulation between relay contacts: basic insulation (overvoltage category III), safe separation (overvoltage category II)

Function description

When the supply voltage is supplied, the "POWER" LED illuminates. The unit is ready for operation when the start circuit is closed or a start contact in the start circuit is opened and then closed again.

- ▶ High signal at the input circuit (e.g. light guard not interrupted): The safety contacts are closed and the auxiliary contact is enabled.
- ▶ Low signal at the input circuit (e.g. light guard interrupted): The safety contacts are open and the auxiliary contact is disabled.
- ▶ Dual-channel operation without detection of shorts across contacts: Redundant input circuit, detects earth faults in the start and input circuit .
- ▶ Automatic start: Unit is active as soon as a high signal is present at the input circuit.
- ▶ Monitored start: Unit is active when there is a high signal at the input circuit is closed and then the start circuit is closed.
- ▶ Increase in the number of available contacts by connecting contact expansion modules or external contactors/relays.



NOTICE

The device does not recognise short circuits or shorts across contacts in the start/feedback loop. Take suitable measures, such as fault exclusion through protected or separate installation.

Installation



NOTICE

Protection against manipulation

Protect the product from unauthorised access.

- ▶ The unit should be installed in a control cabinet with a protection type of at least IP54.
- ▶ Use the notch on the rear of the unit to attach it to a DIN rail (35 mm).
- ▶ When installed vertically: secure the unit by using a fixing element (e.g. retaining bracket or end angle).

Wiring

Please note:

- ▶ Information given in the "[Technical details](#) [ 14]" must be followed.
- ▶ Outputs 13-14 and 23-24 are safety contacts, the semiconductor output Y32 is an auxiliary output (e.g. for display).
- ▶ Semiconductor output Y32 should **not** be used for safety circuits!
- ▶ To prevent contact welding, a fuse should be connected before the output contacts (see [Technical details](#) [ 14]).
- ▶ Use copper wiring with a temperature stability of 60/75 °C.

- ▶ To prevent EMC interferences (particularly common-mode interferences) the measures described in EN 60204-1 must be executed. This includes the separate routing of cables of the control circuits (input, start and feedback loop) from other cables for energy transmission or the shielding of cables, for example.
- ▶ Do **not** connect capacitive load.
- ▶ Do not switch low currents using contacts that have been used previously with high currents.
- ▶ The power supply must comply with the regulations for extra low voltages with protective electrical separation (SELV, PELV) in accordance with VDE 0100, Part 410.



INFORMATION

The voltage at inputs S12 and S22 must be at least 24 VDC, minus the lower tolerance value of the supply voltage (see Technical details). If the voltage is too low, increase the supply voltage until at least the lower tolerance value is achieved at the inputs.

Connect cable with crimp connector

- ▶ Strip the cable [1] and apply a crimp connector.
- ▶ Insert the stripped cable with the crimp connector applied into the terminal point [2] [3] as far as it will go.



NOTICE

Do not use a tool to connect the cable.

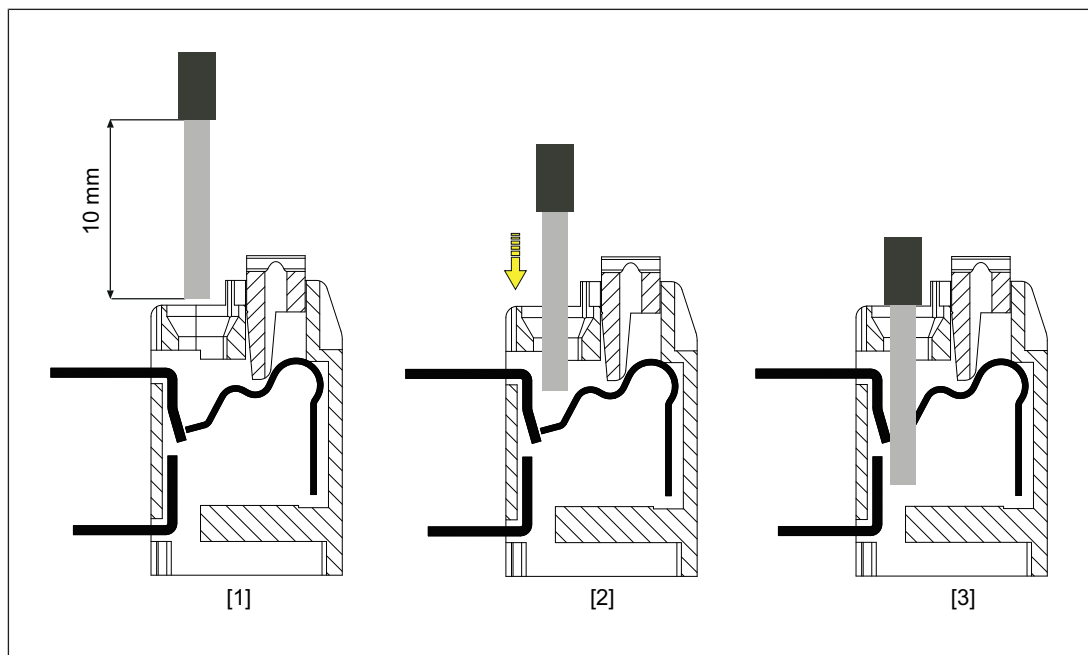


Fig.: Connect cable with crimp connector

Connect cable without crimp connector

- Strip the cable [1].
- Using the screwdriver, press the actuator button [2] and insert the stripped cable into the terminal point [2] [3] as far as it will go.

We recommend you use a screw driver with a 0.4 x 2.5 mm (DIN 5264) blade!

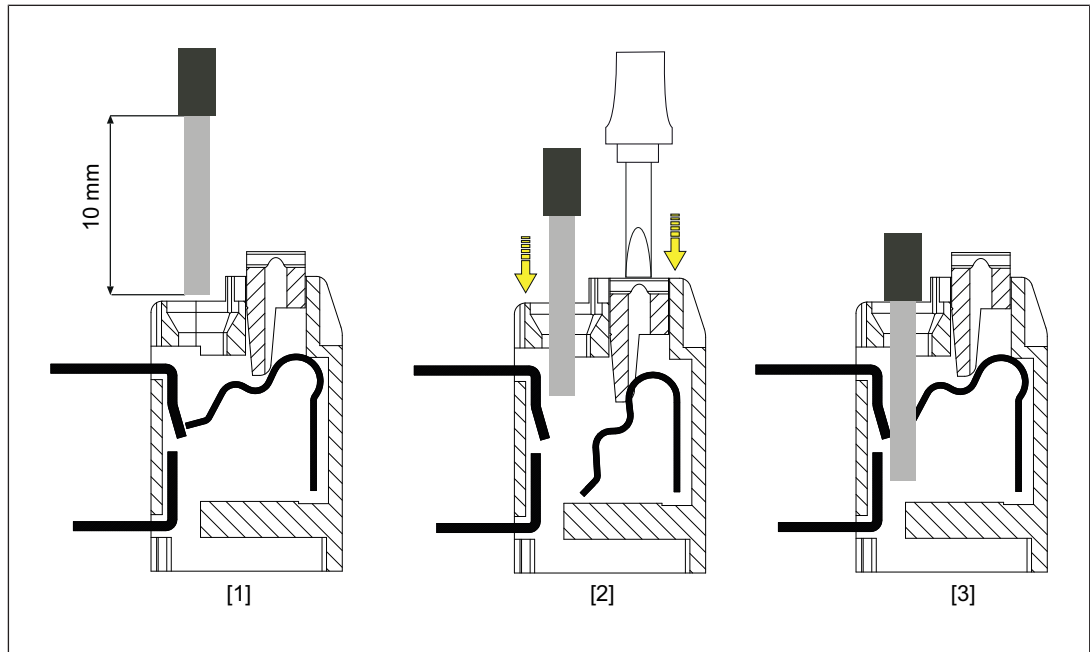


Fig.: Connect cable without crimp connector

Disconnect cable

We recommend you use a screw driver with a 0.4 x 2.5 mm (DIN 5264) blade!

- Using the screwdriver, press the actuator button and pull the cable out of the terminal point [4].

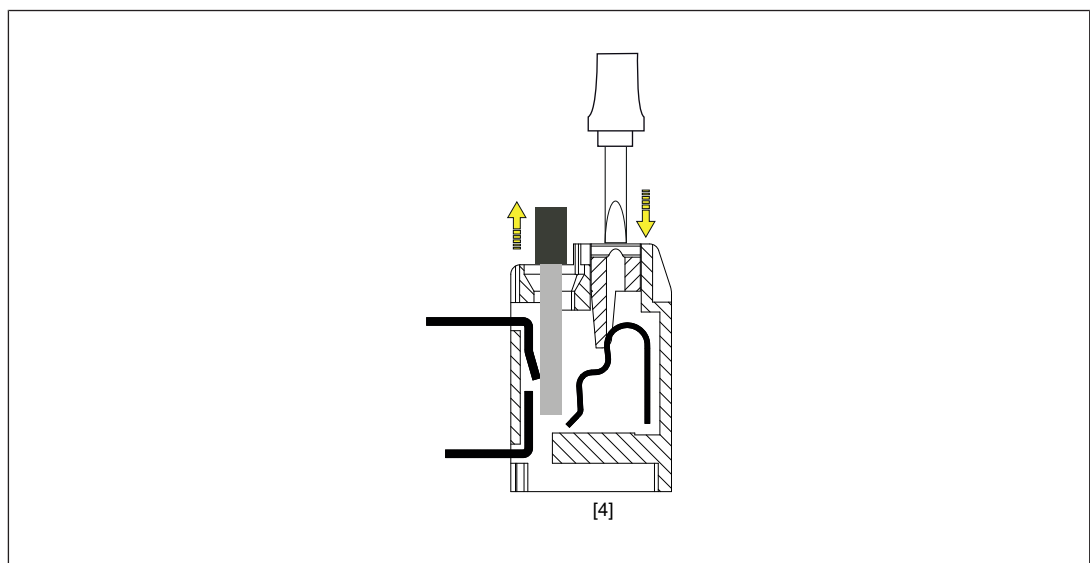


Fig.: Disconnect cable

Preparing for operation

Supply voltage	AC	DC

Input circuit	Single-channel	Dual-channel
Light grid of safe sensor with detection of shorts across contacts and short-circuit-proof OSSDs		



NOTICE

It must **not** be possible to switch off the supply voltage of the PNOZ c2 separately from the supply voltage for the safe sensor or light curtain. Separate circuit protection or overload protection is permitted.

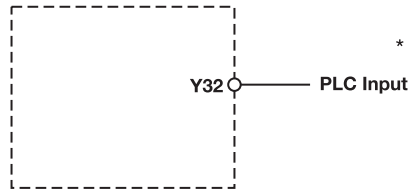
* When operating with a light curtain: Use the free connections A1 and A2 to connect the supply voltage for the transmitter.

Start circuit/feedback loop	Start circuit	Feedback loop
Automatic start		
monitored start		

**NOTICE****In the event of an automatic start:**

The unit starts up automatically when the safeguard is reset, e.g. when the E-STOP pushbutton is released. Use external circuit measures to prevent an unexpected restart.

Semiconductor output



*Connect together the 0V connections on all the external power supplies

Operation

When the relay outputs are switched on, the mechanical contact on the relay cannot be tested automatically. Depending on the operational environment, measures to detect the non-opening of switching elements may be required under some circumstances.

When the product is used in accordance with the European Machinery Regulation, a check must be carried out to ensure that the safety contacts on the relay outputs open correctly. Open the safety contacts (switch off output) and start the device again, so that the internal diagnostics can check that the safety contacts open correctly

- ▶ For SIL 3/PL e, at least 1x per month
- ▶ For SIL 2/PL d, at least 1x per year

**NOTICE**

The safety functions should be checked after initial commissioning and each time the plant/machine is changed. The safety functions may only be checked by qualified personnel.

The unit is ready for operation when the Power LED is permanently lit.

LEDs indicate the status and errors during operation:

Status indicators

**POWER**

Supply voltage is present.

**CH.1**

Safety contacts of channel 1 are closed.

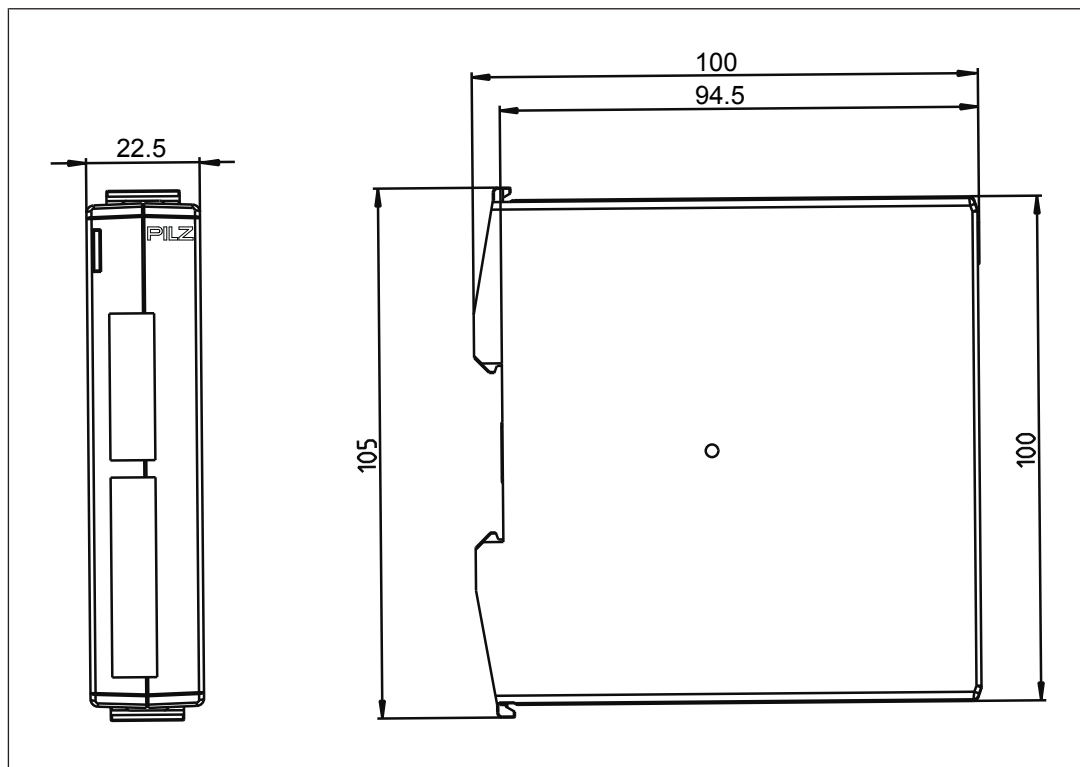
**CH.2**

Safety contacts of channel 2 are closed.

Faults - malfunctions

- ▶ Contact malfunctions: If the contacts have welded, reactivation will not be possible after the input circuit has opened.

Dimensions in mm



Technical details

Where standards are undated, the 2022-09 valid editions apply.

General

Certifications **CCC, CE, EAC, TÜV, UKCA, cULus Listed**

Electrical data

Supply voltage

Voltage **24 V**

Kind **DC**

Voltage tolerance **-20 %/+20 %**

Output of external power supply (DC) **3 W**

Residual ripple DC **20 %**

Duty cycle **100 %**

Max. inrush current impulse

Current pulse, A1 **2 A**

Pulse duration, A1 **4 ms**

Inputs

Quantity **2**

Inputs

Voltage at

Input circuit DC	24 V
Start circuit DC	24 V
Feedback loop DC	24 V

Current at

Input circuit DC	30 mA
Start circuit DC	40 mA
Feedback loop DC	40 mA

Max. inrush current impulse

Current pulse, input circuit	0,2 A
Pulse duration, input circuit	70 ms
Current pulse, feedback loop	0,15 A
Pulse duration, feedback loop	1 ms
Current pulse, start circuit	0,15 A
Pulse duration, start circuit	1 ms

Semiconductor outputs

Quantity	1
Voltage	24 V
Current	20 mA
Residual current at "0" signal	0,1 mA
Max. internal voltage drop	5 V
Conditional rated short circuit current	100 A
Lowest operating current	0 mA
Utilisation category in accordance with EN 60947-1	DC-12

Relay outputs

Number of output contacts

Safety contacts (N/O), instantaneous	2
--------------------------------------	---

Max. short circuit current I _K	1 kA
---	------

Utilisation category

in accordance with the standard	EN 60947-4-1
---------------------------------	--------------

Utilisation category of safety contacts

AC1 at	240 V
Min. current	0,01 A
Max. current	3 A
Max. power	750 VA
DC1 at	24 V
Min. current	0,01 A
Max. current	4 A
Max. power	100 W

Utilisation category

in accordance with the standard	EN 60947-5-1
---------------------------------	--------------

Relay outputs

Utilisation category of safety contacts

AC15 at	230 V
Max. current	1,5 A
DC13 (6 cycles/min) at	24 V
Max. current	1,5 A

Utilisation category in accordance with UL

Voltage	240 V AC G.U. (same polarity)
with current	3 A
Voltage	24 V DC G. U.
with current	4 A
Pilot Duty	B300, R300

External contact fuse protection, safety contacts

in accordance with the standard	EN 60947-5-1
Max. melting integral	66 A²s
Blow-out fuse, quick	4 A
Blow-out fuse, slow	3,15 A
Blow-out fuse, gG	4 A
Circuit breaker 24V AC/DC, characteristic B/C	3 A

Conventional thermal current

4 A

Contact material

AgCuNi + 0,2 µm Au**Times**

Switch-on delay

with automatic start typ.	200 ms
with automatic start max.	550 ms
with monitored start with rising edge typ.	20 ms
with monitored start with rising edge max.	50 ms

Delay-on de-energisation

with E-STOP typ.	5 ms
with E-STOP max.	12 ms

Recovery time at max. switching frequency 1/s
after E-STOP**300 ms**

Waiting period with a monitored start

with rising edge	300 ms
------------------	---------------

Min. start pulse duration with a monitored start

with rising edge	30 ms
------------------	--------------

Supply interruption before de-energisation

20 ms

Simultaneity, channel 1 and 2 max.

∞**Environmental data**

Climatic suitability

EN 60068-2-78

Ambient temperature

Temperature range	-10 - 55 °C
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Storage temperature

Temperature range	-40 - 85 °C
-------------------	--------------------

Environmental data

Climatic suitability

Humidity	93 % r. h. at 40 °C
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Condensation during operation	Not permitted
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EMC	EN 60947-5-1, EN 61000-6-2, EN 61000-6-4, EN 61326-3-1
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Vibration

in accordance with the standard	EN 60068-2-6
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Frequency	10 - 55 Hz
-----------	-------------------

Amplitude	0,35 mm
-----------	----------------

Airgap creepage

in accordance with the standard	EN 60947-1
---------------------------------	-------------------

Overvoltage category	III
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Pollution degree	2
------------------	----------

Rated insulation voltage	250 V
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Rated impulse withstand voltage	6 kV
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Protection type

Housing	IP40
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Terminals	IP20
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Mounting area (e.g. control cabinet)	IP54
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Mechanical data

Mounting position	Any
-------------------	------------

Mechanical life	10,000,000 cycles
-----------------	--------------------------

Material

Bottom	PC
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Top	PC
-----	-----------

Connection type	Spring-loaded terminal
-----------------	-------------------------------

Mounting type	Fixed
---------------	--------------

Conductor cross section with spring-loaded terminals

1 core flexible without crimp connector	0,25 - 1,5 mm², 24 - 16 AWG
---	---

1 core flexible with crimp connector	0,25 - 0,75 mm², 24 - 20 AWG
--------------------------------------	--

Spring-loaded terminals: Terminal points per connection	1
---	----------

Stripping length with spring-loaded terminals	10 mm
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Dimensions

Height	105 mm
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Width	22,5 mm
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Depth	100 mm
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Weight	160 g
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Safety characteristic data



NOTICE

You must comply with the safety characteristic data in order to achieve the required safety level for your plant/machine.

Operating mode	EN ISO 13849-1: 2023	EN ISO 13849-1: 2023	EN IEC 62061 SIL CL/max. SIL	EN IEC 62061 61508 PFH [1/h]	EN/IEC 61511 61508 SIL	EN/IEC 61511 61508 PFD	EN ISO 13849-1: 2023 T_M [year]
Safety contacts, instantaneous	PL e	Cat. 4	SIL 3	2,31E-09	SIL 3	2,03E-06	20

Explanatory notes for the safety-related characteristic data:

- ▶ T_M is the maximum mission time in accordance with EN ISO 13849-1. The value also applies as the retest interval in accordance with EN IEC 61508-6 and EN IEC 61511 and as the proof test interval and mission time in accordance with EN IEC 62061.

All the units used within a safety function must be considered when calculating the safety characteristic data.



INFORMATION

A safety function's SIL/PL values are **not** identical to the SIL/PL values of the products used and may differ from these.

Supplementary data



CAUTION!

It is essential to consider the relay's service life graphs. The relay outputs' safety-related characteristic data is only valid if the values in the service life graphs are met.

The PFH value depends on the switch frequency and the load of the relay output. If the service life graphs are not accessible, the stated PFH value can be used irrespective of the switch frequency and the load, as the PFH value already considers the relay's B10d value as well as the failure rates of the other components.

The safety relay meets the requirements of EN 60947-5-1 and EN 60204-1 and may be used in applications with dual-channel positive-switching OSSDs such as

- ▶ periodically tested light guard type 2 in accordance with EN 61496-1
- ▶ Light guard type 4 EN 61496-1
- ▶ safe sensors with semiconductor outputs

Service life graph

The service life graphs indicate the number of cycles from which failures due to wear must be expected. The wear is mainly caused by the electrical load; the mechanical load is negligible.

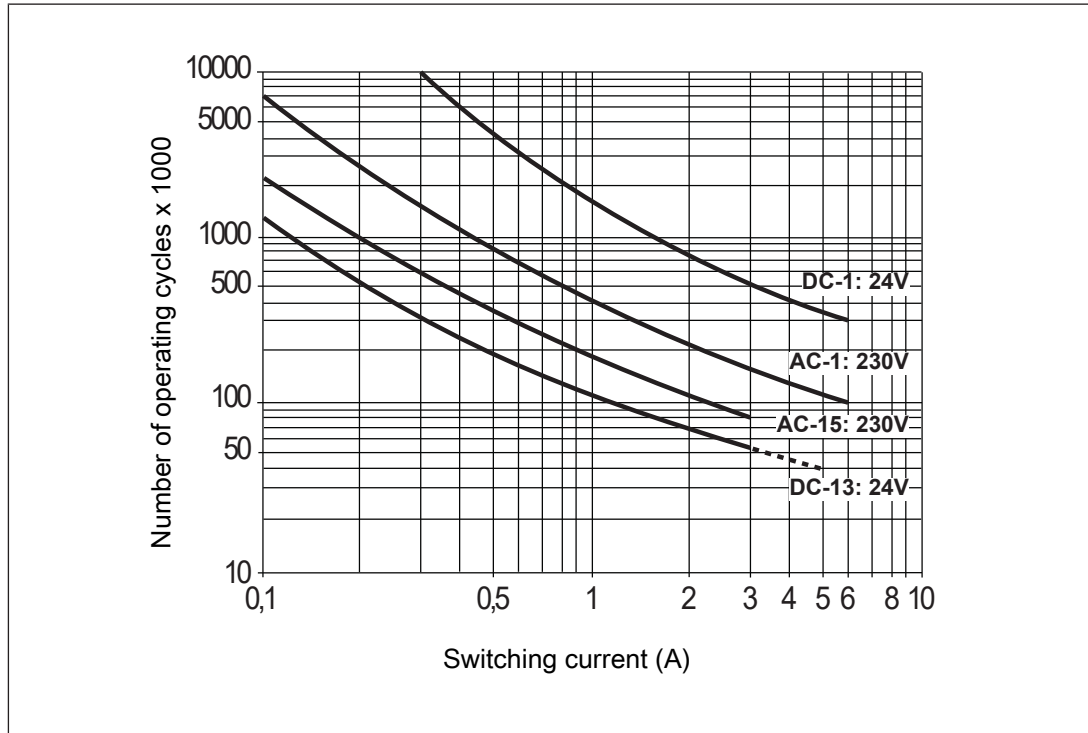


Fig.: Service life graphs at 24 V DC and 230 V AC

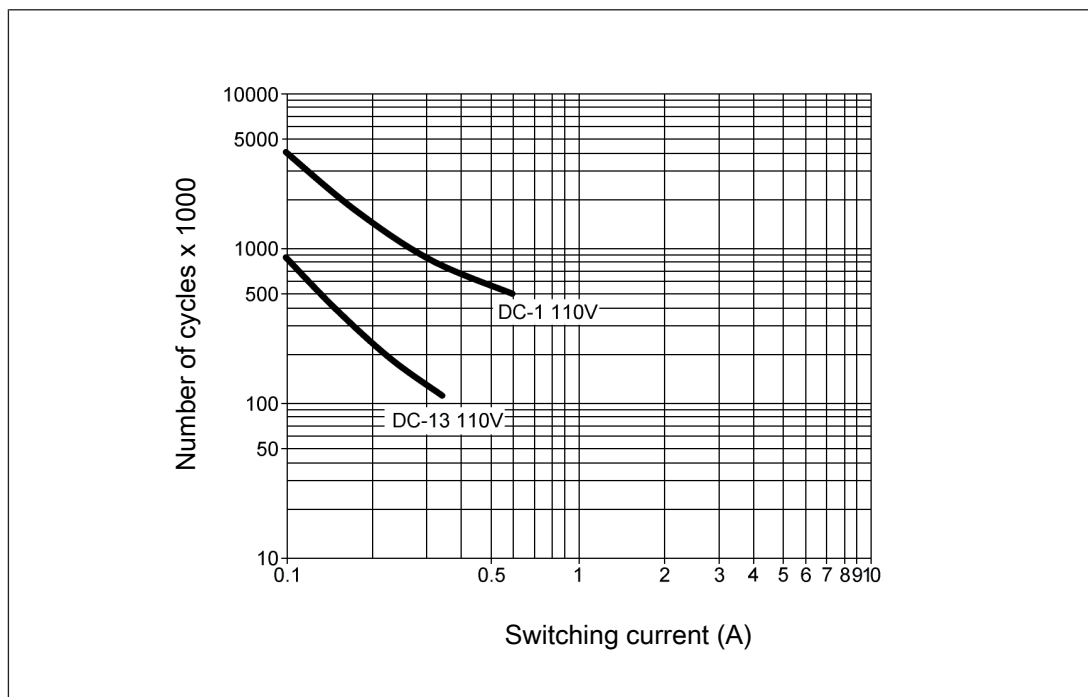


Fig.: Service life graphs at 110 V DC

Example

- ▶ Inductive load: 0.2 A,
- ▶ Utilisation category: AC15
- ▶ Contact service life: 1 000 000 cycles

Provided the application to be implemented requires fewer than 1 000 000 cycles, the PFH value (see [Technical details \[14\]](#)) can be used in the calculation.

To increase the service life, sufficient spark suppression must be provided on all output contacts. With DC contactors, use flywheel diodes for spark suppression.

Operating height in accordance with EN 60664-1

The values stated in the technical details apply to the use of the product in operating heights up to max. 2000 m above sea level. When used in greater heights, constraints have to be taken into account:

- ▶ Permitted maximum operating height 5000 m
- ▶ Reduction of rated insulation voltage and rated impulse withstand voltage for applications with safe separation:

Maximum operation height	Rated insulation voltage	Overvoltage category	Max. rated impulse withstand voltage
3000 m	150 V	II	2.5 kV
	100 V	III	2.5 kV
4000 m	150 V	II	2.5 kV
	100 V	III	2.5 kV
5000 m	150 V	II	2.5 kV
	100 V	III	2.5 kV

- ▶ Reduction of rated insulation voltage and rated impulse withstand voltage for applications with basic insulation:

Maximum operation height	Rated insulation voltage	Overvoltage category	Max. rated impulse withstand voltage
3000 m	250 V	II	2.5 kV
	150 V	III	2.5 kV
4000 m	250 V	II	2.5 kV
	150 V	III	2.5 kV
5000 m	250 V	II	2.5 kV
	150 V	III	2.5 kV

- From an operating height of 2000 m the max. permitted ambient temperature is reduced by 0.5 °C/100 m

Operating height	Permitted ambient temperature
3000 m	50 °C
4000 m	45 °C
5000 m	40 °C

Order reference

Product type	Features	Terminals	Product ID
PNOZ c2	24 VDC	With spring-loaded terminals	710002

EU/EC declaration of conformity

These products meet the requirements of the directive 2006/42/EC on machinery up to and including 19 January 2027, and the EU regulation 2023/1230 of the European Parliament and of the Council from 20 January 2027. The full EU and EC declaration of conformity is available to download at www.pilz.com/manuals.

Authorised representative: Pilz GmbH & Co. KG, Felix-Wankel-Str. 2, 73760 Ostfildern, Germany

UKCA-Declaration of Conformity

These products comply with following UK legislation: Supply of Machinery (Safety) Regulation 2008.

The complete UKCA Declaration of Conformity is available on the Internet at www.pilz.com/manuals.

Representative: Pilz Automation Technology, Pilz House, Little Colliers Field, Corby, Northamptonshire, NN18 8TJ United Kingdom, eMail: mail@pilz.co.uk

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Reporting security vulnerabilities or security incidents

If you would like to report a security vulnerability or a security incident in connection with a Pilz product, please contact our **Pilz Product Security Incident Response Team (PSIRT)**.

You can reach us at: www.pilz.com/psirt

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